

WELDER APPROVAL CERTIFICATE  
ACCORDING TO UNI EN ISO 9606-1:2017



No. **18VE00543PW6**

Designation	UNI EN ISO 9606-1 135-S T FW FM1 S t4 D60.3 PB sl				
Welder	ANTONELLO DENIS				
Born in	CASTELFRANCO VENETO (TV)	on	20/07/1971		
Identification	AS7510838	Method of Identification	C.I.	Stamp No.	AD
Employed by	AISI S.a.s. - San Martino Di Lupari (PD)				

WPS used by welder during welding of test coupon: **02P\2015**

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	135-S	135; 138
Transfer mode	Spray-arc	Spray, globular and pulsed-arc
Product type	Pipes	Plates and pipes
Type of weld	FW	Fillet weld
Parent Metal group (ISO/TR 15608)	1.2	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	Solid wire	Solid wire/electrode core: M
Shielding gas (EN ISO 14175)	M21	All compatible
Type of current and polarity	DC EP	All compatible
Material thickness (mm)	4	>= 3
Pipe outside diameter (mm)	60.3	30,15 and over
Welding position(s)	PB	PA, PB
Weld details / Layer technique	sl	sl

Type of test							
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Acceptable	Fracture	Not tested	Bend	Not tested		

This certificate is valid from	<b>5 September 2018</b>	to	<b>5 September 2021</b>
Issued at	<b>GENOVA</b>	on	<b>18 October 2018</b>

This certificate consist of 2 pages

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**PRS N° 066 C**

Membro degli Accordi di Mutuo Riconoscimento EA, IAF e ILAC  
Signatory of EA, IAF and ILAC Mutual Recognition Agreements

Filippo Lago  
(Italy Welding & Pressure Equipments Certification Head)

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